# bodytone





# OWNER'S MANUAL

**!CAUTIONi** Read all precautions and instructions in this manual before using this equipment.

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# **CAUTION!**

Read all precautions and instructions in this manual before using this equipment.

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# Please assemble according to the actual **Weights** you buy !

# **Important Safety Instructions**

Before beginning any fitness program, you should obtain a complete physical examination from your physician. When using exercise equipment, basic precautions should always be taken, including the following:

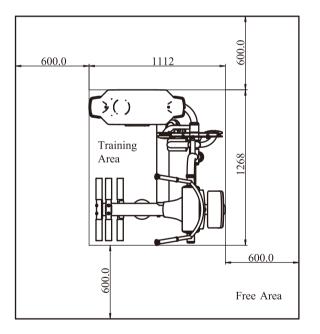
- 1. Read all instructions before using the equipment. These instructions are written to ensure your safety and to protect the unit.
- 2. Use the equipment only for its intended purpose as described in this guide. Do not use accessory attachments that are not recommended by the manufacturer: such attachments might cause injuries.
- The product should only be used on a level surface and is with 0.6 meters space around the product. Do not use the equipment outdoors.
- Do not allow children on or near the equipment. And children are not allowed to use this equipment. Teenagers should use this equipment with adult supervision.
- Do not overexert yourself or work to exhaustion.
   Do not attempt to lift more weight than you can control safely.
   If you feel any pain or abnormal symptoms, stop your workout immediately and consult your physician.
- 6. This equipment is not used as medical apparatus and instruments.
- 7. Never operate the unit when it has been dropped or damaged. Never drop or insert anything into any opening in the equipment. Always check the unit and its cables before each use. Make sure that all fasteners and cables are secure and in good working condition. Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear. Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
- 8. Be careful when getting on or off the equipment.
- 9. Wear proper exercise clothing and shoes for your workout, no loose clothing.

# **Important Safety Instructions**

## **Personal Safety During Assembly**

Read each step in the assembly instructions and follow the steps in sequence. Do not skip ahead. If you skip ahead, you may learn later that you have to disassemble components and that you may have damaged the equipment.

Assemble and operate the equipment on a solid, level surface. Locate the unit a few feet from walls or furniture to provide easy access. The equipment is designed for your enjoyment. By following these precautions and using common sense, you will have many safe and pleasurable hours of healthful exercise with the equipment.



### **Training Area and Free Area**

### Specifications

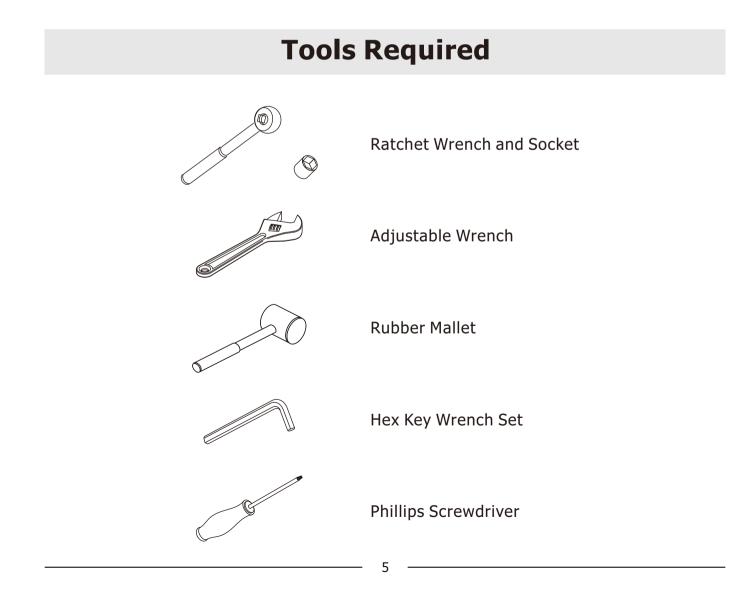
Class: S

Maximum Wt. Capacity: 134kg/ 295lbs Maximum User Weight: 150kg/ 330lbs Product Dimension: 1112\*1268\*1621mm Product Total Surface: 1112\*1268mm

# Instructions

Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only our replacement part when servicing. Failure to do so will void your warranty and could result in personal injury.

The equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.



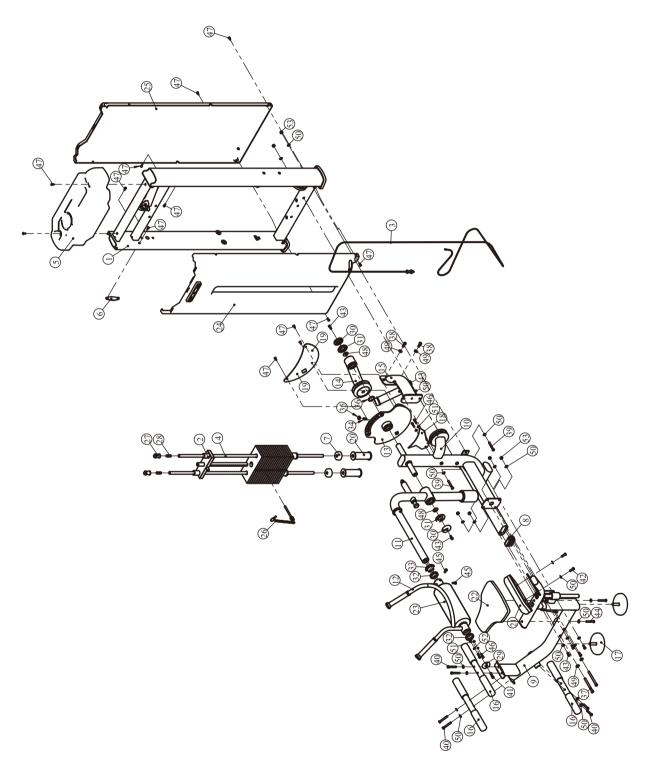
# Overall

Item No.	Part No.	Description	QTY
1	FH4001ASSY	Weight Stack Frame ASSY	1
2	IT95014200	Top Plate	1
3	SL95343100	Cable ASSY	1
4	SL95194400	Guide Rod Φ19*1302	2
5	FH013100	Top Cover	1
6	FB013400	Spout Plug	1
7	IT80023000	Weight Rubber Bumper	2
8	IT95016000	Plastic Cover	1
9	IT953401ASSY	Ground Frame ASSY	1
10	IT953402ASSY	Ground Connect Frame ASSY	1
11	IT953403ASSY	Swing Frame ASSY	1
12	IT953404ASSY	Handle Holder ASSY	1
13	IT953405ASSY	Wheel ASSY	1
14	IT953406ASSY	Commutation Frame ASSY	1
15	SL953401ASSY	Connect Frame ASSY	1
16	IT951709ASSY	Foot supported tube ASSY	3
17	SD1000B3000ASSY	Ground Foot ASSY	2
18	IT95341100	Angle Board	1
19	IT95341200	Wheel Board	1
20	IT93149300	Heighting Tube	2
21	SL95342000V1	Back Pad	1
22	SL95177600V1	Seat Pad	1
23	SL953415V1ASSY	FORM ASSY	1
24	FH0132ASSY	Front Shroud ASSY	1
25	FH013300	Rear Shroud	1
26	IT90012000V1P201C	Selector Pin W/Coil	1
27	IT95016100	Guide Rod Fixing SleeveФ25*Ф19*45	2
28	HFOPT900-04A0602	Spring Ф15.5*Ф1.5*36	2
29	FE97211900	Сар Ф60.1	1

# Overall

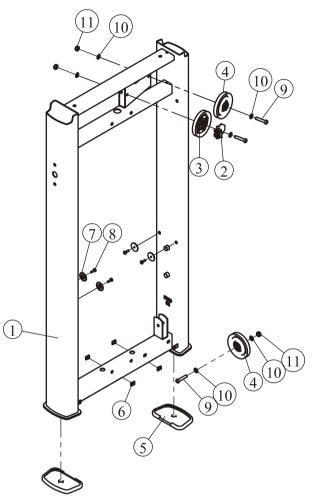
	Part No.	Description	QTY
30	IT95331900	Сар Ф69.6	2
31	IT95332000P11C	Circle Ring	2
32	IE950912800	Plastic Ring Φ60	2
33	IT95342100	Plastic Ring Φ70	1
34	HFOPT900-04A1400	Aluminium Sheath	1
35	V22500	Cover	1
36	RPL5301A4700	Ring Ф48*Ф36*3.2	1
37	GB70BTM12*135DHS18NL	Socket Head Cap Screw M12*135	2
38	GB70BTM12*30DHS18NL	Socket Head Cap Screw M12*30	2
39	GB70BTM10*75DHS18	Socket Head Cap Screw M10*75	2
40	GB70BTM10*70DHS18NL	Socket Head Cap Screw M10*70	6
41	GB70BTM10*45DHS18	Socket Head Cap Screw M10*45	1
42	GB70BTM10*30DHS18	Socket Head Cap Screw M10*30	2
43	GB70BTM10*25DHS18	Socket Head Cap Screw M10*25	8
44	GB70BTM10*65DHS18	Socket Head Cap Screw M10*65	2
45	PNLM10*25DHS20	Button Head Cap Screw M10*25	2
46	GB70M8*30*30DY20	Socket Head Cap Screw M8*30	4
47	GB818M6*20DHS2	Cross Recessed Pan Head Screw M6*20	13
48	YDQ10.5*38*2DHS2	Flat Washer Ф10.5*Ф38*2	2
49	GB9512DHS2	Flat Washer Ф13*Ф24*2.5	4
50	GB9510DHS2	Flat Washer Ф11*Ф20*2	24
51	GB958DHS2	Flat Washer Ф9*Ф16*1.6	4
52	GB938DHS12	Spring Washer Φ8	2
53	NM10DHS2	Nylon Lock Nut M10	6
54	NBS6DHS	Hex Key S=6	1
55	NBS8DHS	Hex Key S=8	1
56	LW200BS	Wrench Ф6*117	1
57	YHY	Lube	1

Overall



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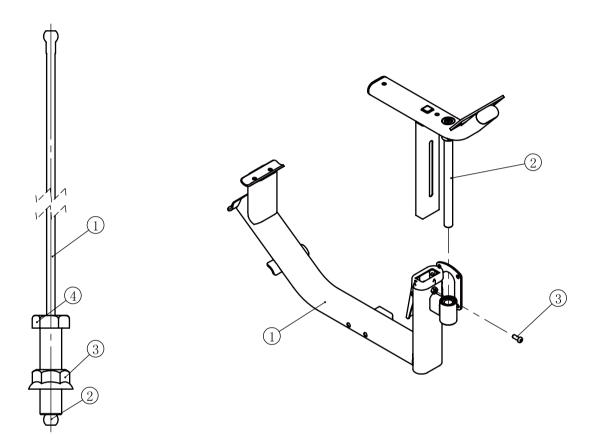
# Weight Stack Frame ASSY



Grade No.	Part No.	Description	QTY
1.1	FH400100ASSY	Weight Stack Frame Sub ASSY	1
1.2	FH0140ASSY	Plate for Sensor ASSY	1
1.3	CG2L1700	4.5" Pulley with Magnet	1
1.4	SG500110400V5	4.5" Pulley (Spacer)	2
1.5	SL95013500	Foot Plate	2
1.6	AC32705800	U-nut M6	4
1.7	IT95015900	Plastic Block	4
1.8	GB818M6*20DHS2	Cross Recessed Pan Head Screw M6*20	4
1.9	GB70BTM10*50DHS18	Socket Head Cap Screw M10*50	3
1.10	GB9510DHS2	Flat Washer Ф11*Ф20*2	6
1.11	NM10DHS2	Nylon Lock Nut M10	3

# Tension Cable ASSY Gr

# **Ground Frame ASSY**

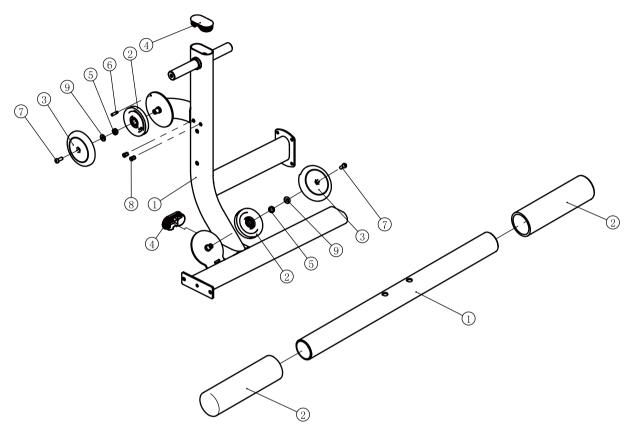


Grade No.	Part No.	Description	QTY
3.1	SL95343101	Tension Cable	1
3.2	M01002100	Fixed terminal	2
3.3	HF900-03A1002	Hex Flange Nut	1
3.4	L1-3102	Perforated bolt	1

Grade No.	Part No.	Description	QTY
9.1	IT95340100ASSY	Ground Frame I ASSY	1
9.2	IT953408ASSY	Seat support ASSY	1
9.3	GB70BTM10*25DN18	Socket Head Cap Screw M10*25	1

# **Ground Connect Frame ASSY**

Foot supported Tube ASSY

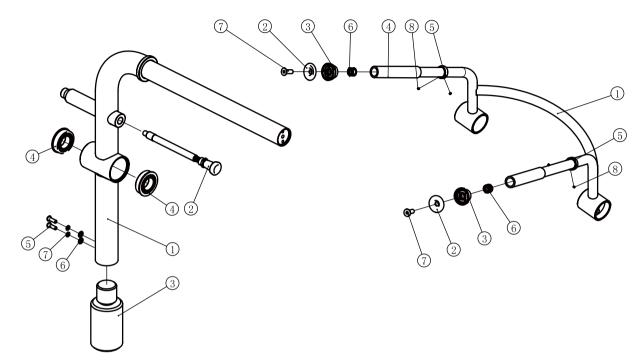


Grade No.	Part No.	Description	QTY
10.1	IT95340200	Ground Connect Frame	1
10.2	IT95057800	4.5" Pulley	2
10.3	IT95016400	4.5" Pulley Cover	2
10.4	IT90013800P11C	Large oval plug	2
10.5	FE97122100	Pulley Spacer 1	2
10.6	FE97122300	Threaded column	1
10.7	GB70BTM10*25DN18	Socket Head Cap Screw M10*25	2
10.8	GB17880.5M8*16.5DCS17	Rivet Nut M6	2
10.9	DQ10N19B	Flat Washer Ф11*Ф20*2	2

Grade No.	Part No.	Description	QTY
16.1	IT95170900	Foot supported tube	1
16.2	FE970112000	Foot supported Mat	2

**Turret ASSY** 

Handle Holder ASSY

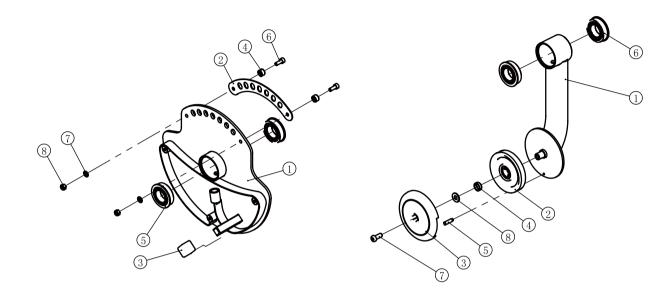


Grade No.	Part No.	Description	QTY
11.1	IT95340300	Turret	1
11.2	IT950521ASSY	Long Pin ASSY	1
11.3	IT95121200	Balance iron	1
11.4	F35635ZZNBK	Bearing Φ35	2
11.5	PNLM8*25DN20	Hexalobular socket pan head screws M8*25	2
11.6	GB958DN2	Flat Washer Ф9*Ф16*1.6	2
11.7	GB938N19	Spring washerФ8	2

Grade No.	Part No.	Description	QTY
12.1	IT95340400	Handle Holder	1
12.2	IF81162300P116C	Plastic Gland Ф25	2
12.3	if81162400P116C	Plastic Block Φ25	2
12.4	026-01PL0206-14	Handlebar grip	2
12.5	V39500	Stop Circl Φ25.4	2
12.6	IF81165000	Sun Cap	2
12.7	CNLM10*30*30DN20	Hexagon socket countersunk head screws M10*30	2
12.8	YZGB7710-32*3.2N19	Hexagon socket plain end set screw	4

# Wheel ASSY

# **Commutation Frame ASSY**

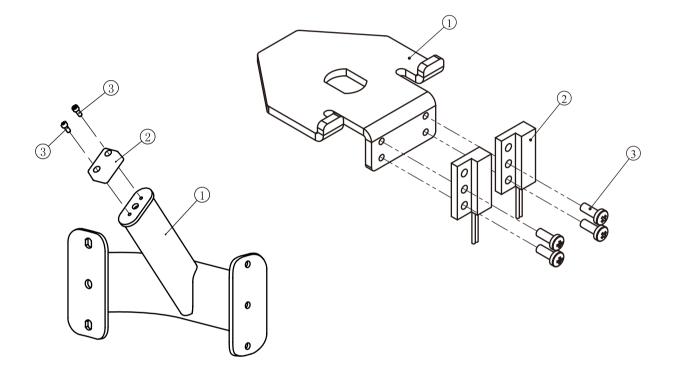


Grade No.	Part No.	Description	QTY
13.1	IT95340500	Wheel Frame	1
13.2	IT95341300	Board	1
13.3	FE97213100	Square limit sleeve	1
13.4	IN-S10111200	limit sleeve	2
13.5	F35635ZZNBK	Bearing Ф35	2
13.6	GB70M8*20DN20	Socket Head Cap Screw M8*20	2
13.7	GB958DN2	Flat Washer Ф9*Ф16*1.6	2
13.8	NM8DN2	Nylon Lock Nut M8	2

Grade No.	Part No.	Description	QTY
14.1	IT95340600	Commutation Frame	1
14.2	IT95057800	4.5" Pulley	1
14.3	IT95016400	4.5" Pulley Cover	1
14.4	FE97122100	Pulley Spacer 1	1
14.5	FE97122300	Threaded column	1
14.6	F35635ZZNBK	Bearing Ф35	2
14.7	GB70BTM10*25DN18	Socket Head Cap Screw M10*25	1
14.8	DQ10N19B	Flat Washer Ф11*Ф20*2	1

# **Connect Frame ASSY**

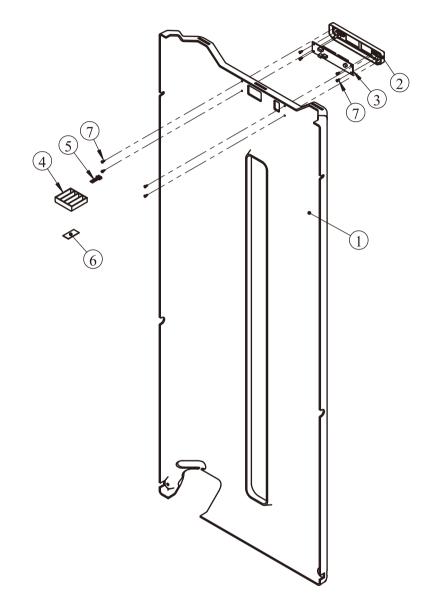
# **Plate for Sensor ASSY**



Grade No.	Part No.	Description	QTY
15.1	SL95340100	Back Connect Frame	1
15.2	CG600010900	Rubber Mat	1
15.3	GB70M6*15N19	Socket Head Cap Screw M6*15	2

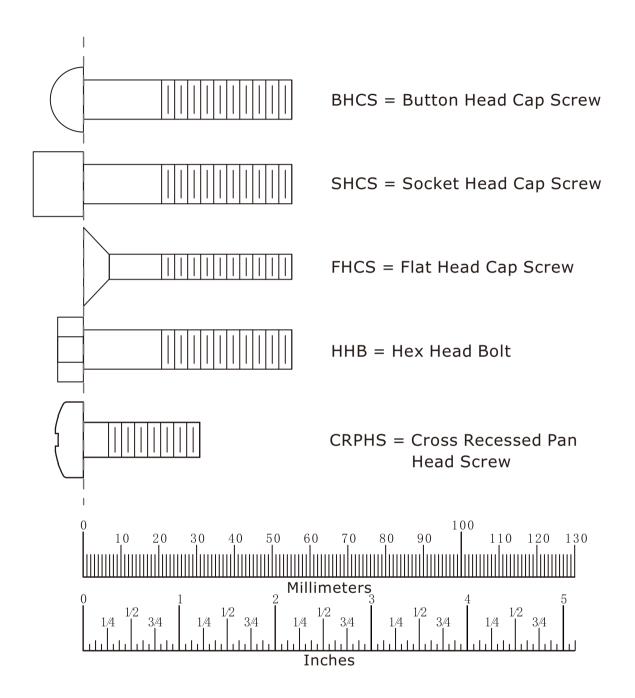
Grade No.	Part No.	Description	QTY
1.2.1	FH014000	Plate for Sensor	1
1.2.2	DQCGQ01	Sensor	2
1.2.3	GB818M3*8DHS2	Screw M3*8	4

# **Front Shroud ASSY**



Grade No.	Part No.	Description	QTY
24.1	FH013200	Front Shroud	1
24.2	FB014100	Electronic watchcase	1
24.3	B297-FB-TB	Console PCB	1
24.4	DQDCH01	Cell Box	1
24.5	L350XHP-SMY-4	Sensor 4C*22#350mm	1
24.6	SMJ20*1*1000	Double faced adhesive tape	0.1
24.7	GB845ST2.9*9.5DHS	Screw ST2.9*9.5	8

# **Measurement Guide**



Diameter of bolt (mm/inch)	M6(1/4")	M8(5/16")	M10(3/8")	M12(1/2")	M16(5/8")
Tightening torque (N.m)	9~12	22~30	45~59	78~104	193~257
Operational methods for adult men	The strength of the wrist	The strength of the wrist and forearm	I he strength of	The strength of the arm and upper body	with all strength

# **Assembly Instructions**

Assembly of the equipment takes professional installers about 2 hours. If this is the first time you have assembled this type of equipment, plan to spend more time. It is strongly recommended to assemble the equipment by professional installers. You may find it quicker, safer, easier to assemble this equipment with the help of a friend, as some of components may be large, heavy or awkward to handle alone. It is important that you assemble your product in a clean, clear, uncluttered area. This will enable you to move around the product while you are fitting components and reduce the possibility of injury during assembly.

# 

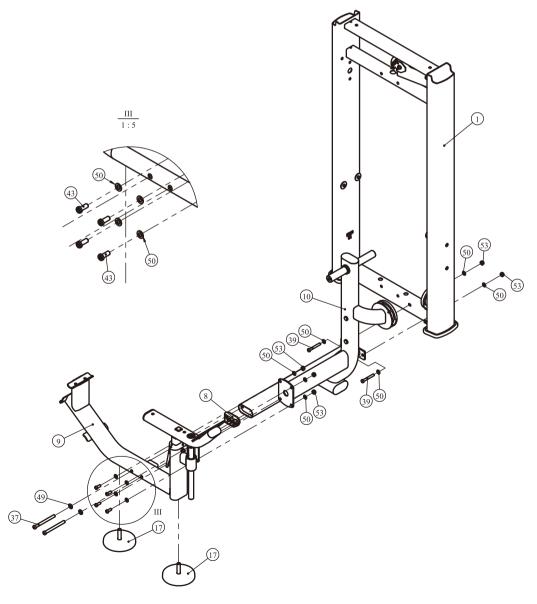
As with any assembled part, proper alignment and adjustment is critical. While tightening the fasteners, be sure to leave room for adjustments. Do not fully tighten the fasteners until instructed to do so. Be careful to assemble the components in the sequence presented in this guide.

## **STEP 1**

- 1. Attach two Adjustable Foot Plates (#17) to the Ground Frame ASSY (#9).
- 2. Attach the Ground Connect Frame ASSY (#10) to the Weight Stack Frame ASSY (#1) and the Ground Frame ASSY (#9) using: two M12\*135 SHCS (#37) four M10\*25 SHCS (#43) two M10\*75 SHCS (#39) one Plastic Cover (#8) twelve Φ11\*Φ20\*2 Flat Washer (#50) two Φ13\*Φ24\*2.5 Flat Washer (#49) six M10 Nylon Lock Nut (#53)

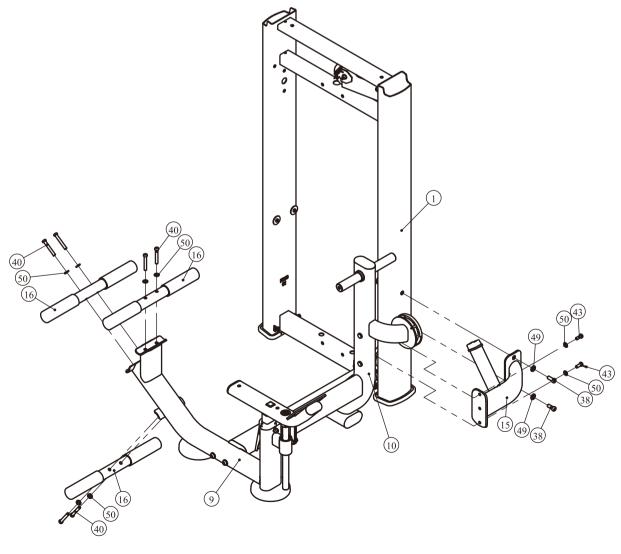
### Note: 1. Wrench Tighten Bolts and Nylon Lock Nuts.

### 2. Adjust the Adjustable Foot Plates to make the machines stable.



### **STEP 2**

- Attach the Connect Frame ASSY (#15) to the Weight Stack Frame ASSY (#1) and the Ground Connect Frame ASSY (#10) using: two M12\*30 SHCS (#38) two Φ13\*Φ24\*2.5 Flat Washer (#49) two M10\*25 SHCS (#43) two Φ11\*Φ20\*2 Flat Washer (#50)
- Attach three Foot supported tube ASSYS (#16) to the Ground Frame ASSY (#9) using: six M10\*70 SHCS (#40) six Φ11\*Φ20\*2 Flat Washer (#50)
- Note: Wrench Tighten Bolts.

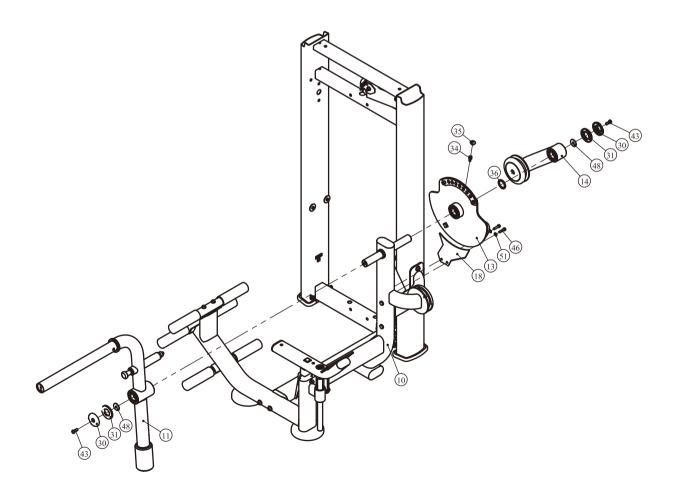


# **STEP 3**

- 1. Attach the Swing Frame ASSY (#11) to the Ground Connect Frame ASSY (#10) using:<br/>one M10\*25 SHCS (#43)<br/>one Cap Φ69.6 (#30)<br/>one Φ10.5\*Φ38\*2 Flat Washer (#48)
- 2. Attach the Wheel ASSY (#13) and the Commutation Frame ASSY (#14) to the Ground Connect Frame ASSY (#10) using:

   one M10\*25 SHCS (#43)
   one Cap Φ69.6 (#30)
   one Circle Ring (#31)
   one Φ10.5\*Φ38\*2 Flat Washer (#48)
   one Ring Φ48\*Φ36\*3.2 (#36)
- 3. Attach the Angle Board (#18) to the Ground Connect Frame ASSY (#10) using: two M8\*30 SHCS (#46) two Φ9\*Φ16\*1.6 Flat Washer (#51)

Note: Wrench Tighten Bolts.



### **STEP 4**

### Here is the assembly instruction for **160LBS Weights**!

two Weight Rubber Bumper (#7)

two weight stack space (#101)

1. Attach:

two Guide Rod  $\Phi$ 19\* 1302 (#4)two Wfifteen Weight Plate 10LBS (#100)two Wone Top Plate (#2)to the Weight Stack Frame ASSY (#1) using:two Guide Rod Fixing Sleeve  $\Phi$ 25\* $\Phi$ 19\*45 (#27)

two Spring (#28)

Grade No.	Part No.	Description	QTY
	FE97193100	10LBS Weight Plate	15
101	FEWS01ASSY	Weight Stack Space	2 (27)

### **STEP 4**

### Here is the assembly instruction for **200LBS Weights !**

1. Attach:

two Guide Rod Φ19\* 1302 (#4) two Weight Rubber Bumper (#7) nineteen Weight Plate 10LBS (#100) one Top Plate (#2) to the Weight Stack Frame ASSY (#1) using: two Guide Rod Fixing Sleeve Φ25\*Φ19\*45 (#27) two Spring (#28)

Grade No.	Part No.	Description	QTY
100	FE97193100	10LBS Weight Plate	19
Ļ	-		

### **STEP 4**

### Here is the assembly instruction for **235LBS Weights**!

two Weight Rubber Bumper (#7)

two weight stack space (#101)

1. Attach:

two Guide Rod  $\Phi$ 19\* 1302 (#4)two Wfifteen Weight Plate 15LBS (#102)two Wone Top Plate (#2)to the Weight Stack Frame ASSY (#1) using:two Guide Rod Fixing Sleeve  $\Phi$ 25\* $\Phi$ 19\*45 (#27)

two Spring (#28)

Grade No.	Part No.	Description	QTY
102	FE97193200	15LBS Weight Plate	15
101	FEWS01ASSY	Weight Stack Space	2
Ŀ			

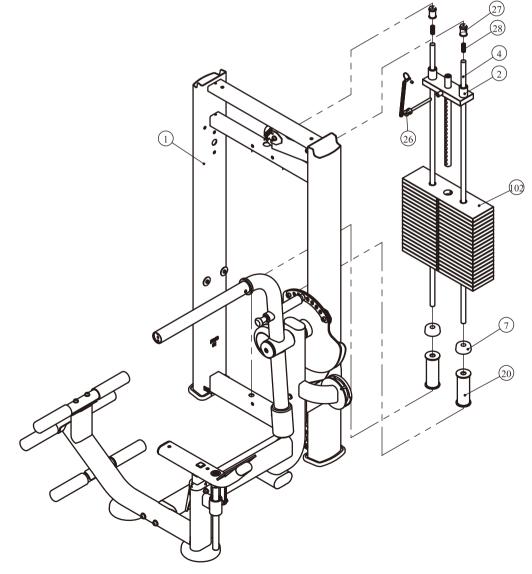
### **STEP 4**

### Here is the assembly instruction for **295LBS Weights !**

1. Attach:

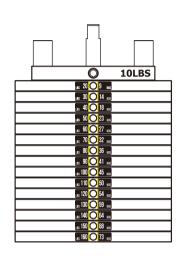
two Guide Rod Φ19\* 1302 (#4) two Weight Rubber Bumper (#7) nineteen Weight Plate 15LBS (#102) one Top Plate (#2) to the Weight Stack Frame ASSY (#1) using: two Guide Rod Fixing Sleeve Φ25\*Φ19\*45 (#27) two Spring (#28)

Grade No.	Part No.	Description	QTY
102	FE97193200	15LBS Weight Plate	19

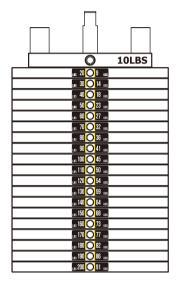


# All weight plate sticker paste schematic diagram

us 20 9 <sub>Kes</sub> ыз 30 14 <sub>KBS</sub> LES 40 18 <sub>KES</sub> urs 50 23 <sub>Kes</sub> LBS 60 27 <sub>KOS</sub> les 70 32 <sub>Kes</sub> les 80 36 <sub>KES</sub> les 90 41 <sub>Kes</sub> les 100 45 <sub>Kes</sub> LBS 110 50 <sub>kes</sub> LBS 120 54 <sub>Kes</sub> LBS 130 59 <sub>Kes</sub> LBS 140 64 <sub>kes</sub> <sub>les</sub> 150 68 <sub>kes</sub> les 160 73 <sub>Kes</sub> LBS 170 77 <sub>kos</sub> LBS 180 82 <sub>Kes</sub> LBS 190 86 <sub>KES</sub> LBS 200 91 <sub>Kes</sub> LBS 210 95 <sub>kes</sub> LBS 220 100 <sub>kies</sub> LBS 230 104<sub>K6S</sub>

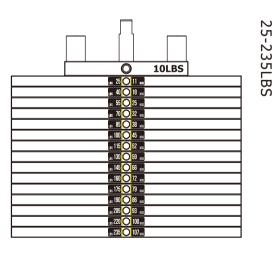


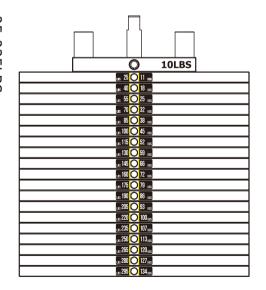
20-160LBS



20-200LBS



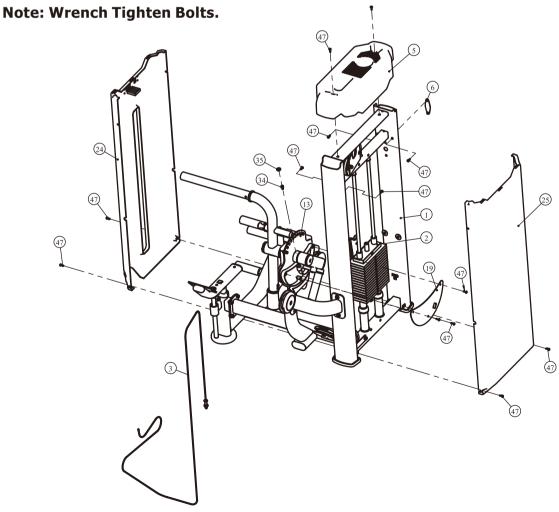




25-295LBS

# **STEP 5**

- Attach the Cable ASSY (#3) to the Top Plate (#2) and the Weight Stack Frame ASSY (#1) and the Wheel ASSY (#13) using: one Aluminium Sheath (#34) one Cover (#35)
- Attach the Rear Shroud (#25) to the Weight Stack Frame ASSY (#1) using: four M6\*20 CRPHS (#47)
- 3 Attach the Front Shroud ASSY (#24) to the Weight Stack Frame ASSY (#1) using: four M6\*20 CRPHS (#47)
- Attach the Top Cover (#5) to the Weight Stack Frame ASSY (#1) using: two M6\*20 CRPHS (#47)
- 5. Attach the Wheel Board (#19) to the Wheel ASSY (#13) using: three M6\*20 CRPHS (#47)
- 6. Attach the Spout Plug (#6) to the Weight Stack Frame ASSY (#1).



## **STEP 6**

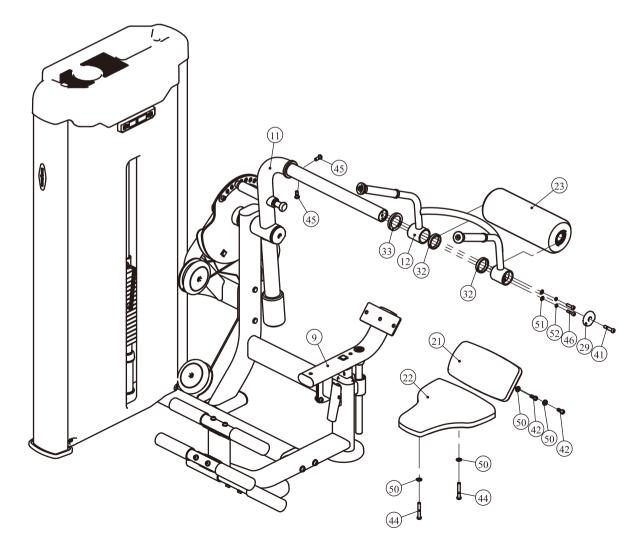
- 1. Attach the Seat Pad (#22) to the Ground Frame ASSY (#9) using: two M10\*65 SHCS (#44) two Flat Washer  $\Phi 11^* \Phi 20^* 2$  (#50)
- 2. Attach the Back Pad (#21) to the Ground Frame ASSY (#9) using: two Flat Washer  $\Phi 11^* \Phi 20^* 2$  (#50) two M10\*30 SHCS (#42)
- 3. Attach the FORM ASSY (#23) and the Handle Holder ASSY (#12) to the Swing Frame ASSY (#11) using: one M10\*45 SHCS (#41) one Cap Φ60.1 (#29) two M8\*30 SHCS (#46) two Spring washer  $\Phi 8$  (#52)

two Flat Washer Φ9\*Φ16\*1.6 (#51)

one Plastic Ring  $\Phi$ 70 (#33)

### **Note: Wrench Tighten Bolts.**

two Plastic Ring  $\Phi 60$  (#32) two M10\*25 BHCS (#45)



# **Adjust Instructions and Exercise Instructions**

### The use of Selector Pin W/Coil

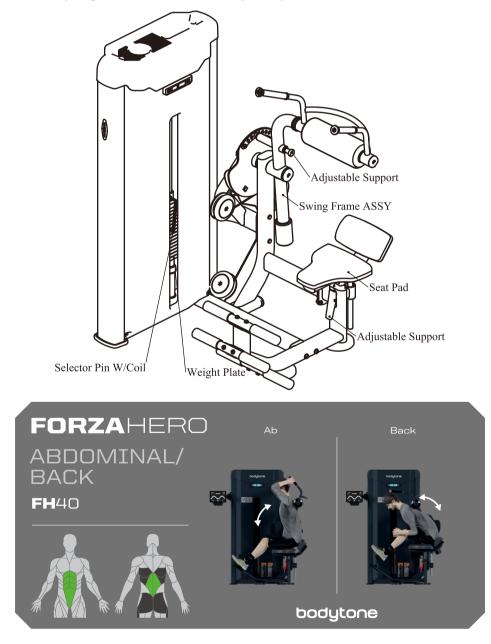
- 1. Select an appropriate weight and put the Selector Pin W/Coil into the hole on it.
- 2. Make sure the Selector Pin W/Coil get into the hole completely.

### The Seat Pad adjustment

- 1. Push the Adjustable Support and adjust the Seat Pad to the desired position.
- 2. Make sure the pin gets into the hole completely.

### The Use Position adjustment

- 1. Pull the Adjustable Support and adjust the Swing Frame ASSY to the desired position.
- 2. Make sure the pin gets into the hole completely.



# **Maintenance Schedule**

ROUTINE	COMMERCIAL MAINTENANCE	HOME MAINTENANCE	l	ATEST	DATE	ENTR	Y	
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY						
Clean; Upholstery	DAILY	WEEKLY						
Inspect; Cables or Belts and their tension	DAILY	WEEKLY						
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS						
Inspect; All Decals	WEEKLY	3 MONTHS						
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS						
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS						
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS						
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS						
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY						
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY						
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS						

Your equipment comes with a commercial maintenance decal. For personal, in home use, please follow the home maintenance schedule listed above.

# **General Maintenance Information**

### Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

\* Check all pieces for signs of visible wear or damage.

- \* Check springs in snap hooks and pull-pins for proper tension and alignment.
- \* If the spring sticks or has lost its rigidity, replace it immediately.

### **Upholstery:**

- \* To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
- \* Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
- \* Replace ripped or warn upholstery immediately.
- \* Keep sharp or pointed objects clear of all upholstery.

### Decals:

\* Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

### Nuts and Bolts:

- \* Inspect all nuts and bolts for any loosening and tighten if needed.
- \* Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.

### Anti-Skid Surfaces:

\* These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

### **Belts and Cables:**

- \* We uses only high quality belt, and mil-spec cables.
- \* Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
- \* While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
- \* Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

### **Belt and Cable Tension:**

- \* Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached.
- \* Check slack in cables and re-adjust cable tension if needed.

### Seat Sleeves, Guide Rods:

- \* Wipe down adjusting tubes with a dust free rag before applying lubricant.
- \* Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

### Linear Bearings:

\* Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

### PLEASE KEEP THIS FOR YOUR RECORDS

# Weight Training Tips

Use this manual to guide you through the basic exercises you can perform on your equipment. To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Always consult your physician before starting any exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your equipment, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

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